



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001997
D3245-043

Job Sheet 175012



Part No: D3245-043

Job Qty: 6 ea

Part Name: Door Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/28/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	6 pcs		3/28/18	0.00	0.00	Packaging1-3		
110	Small Fab	6 pcs		3/29/18	0.00	2.83	Small Fab-3		
120	QC	6 pcs		3/29/18	0.00	0.00	QC5		
130	Packaging	6 pcs		3/29/18	0.00	0.00	Packaging3-1	574188	APR 05 2018
140	QC21-SA	6 Ea		3/29/18	0.00	0.00	QC21		21 APR 05 2018

Part Op 110 - 1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M ADHESIVE as per Dwg D3245 A/R 3M
Descriptions: 1300/1300L ADHESIVE Batch: 1138775

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
127H-35	Half Grommet	48 Ea (8 ea)	90-Start up Operation	FM137061-2 21x 5019 358 27x
2351-20-012-C3Y	Stud	48 Ea (8 ea)	90-Start up Operation	5034046 3x 5018869 45x
D3245-3	Door	6 Ea (1 ea)	90-Start up Operation	5040960
D3245-7	Gasket	6 Ea (1 ea)	90-Start up Operation	5096787

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	127H-35	48	154	0
	2351-20-012-C3Y	48	126	0
	D3245-3	6	13	0
	D3245-7	6	12	0

Part Specifications

Specifications could not be found.



Container No: S055611



Part: D3245-043

Job No: 175012

Serial No/Batch: S055611

Revision:

Inspector:

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Date: 03/27/18